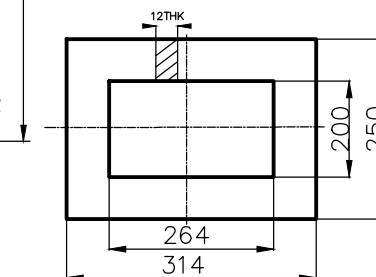
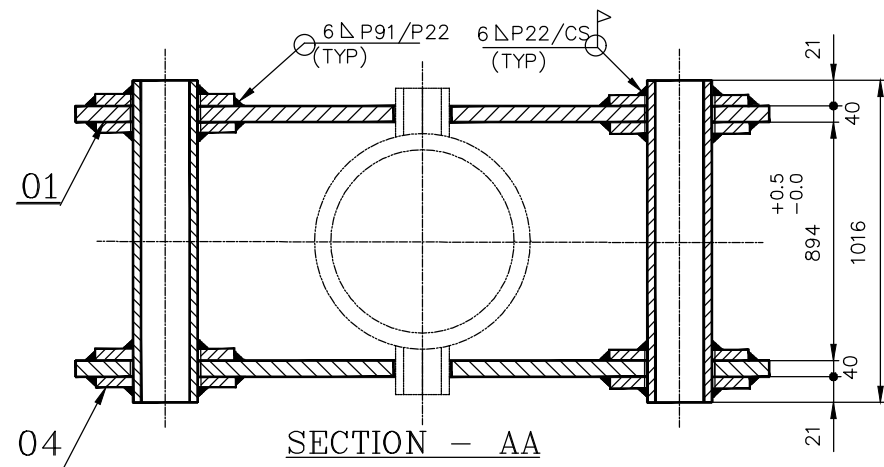
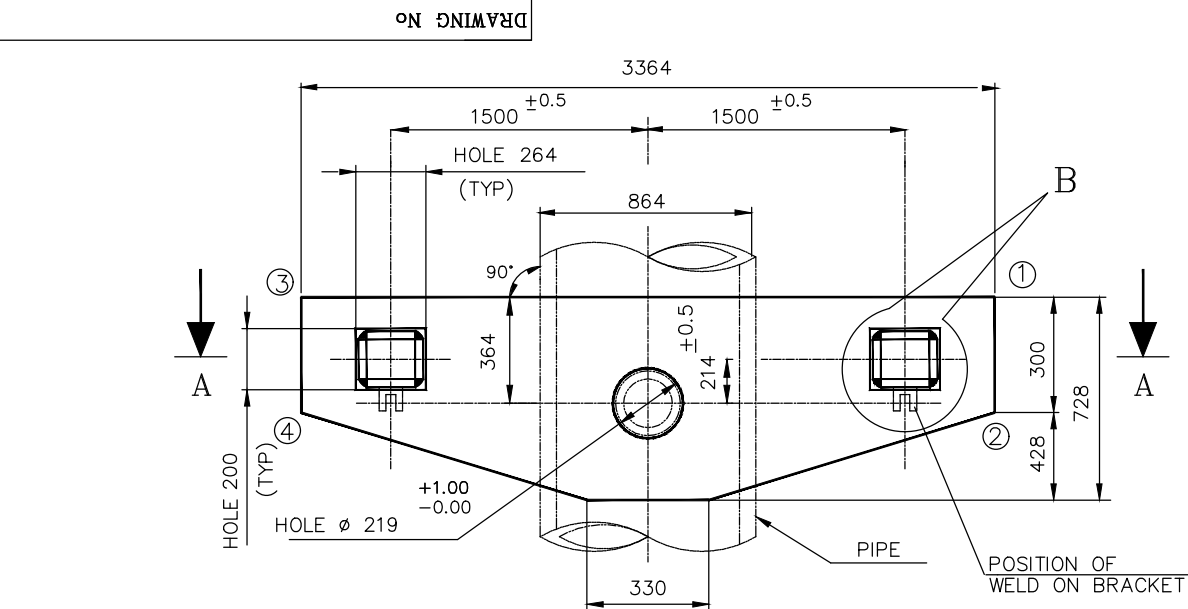
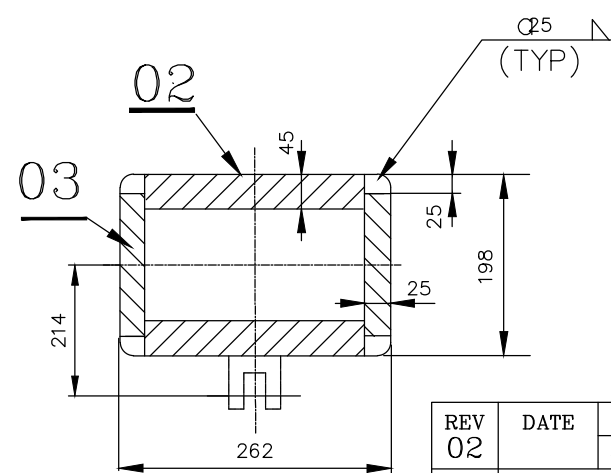


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CAUTION



DETAIL FOR ITEM NO: 04



DETAIL – B

1,THE CLAMP PLATE & BOX PLATE ARE TO BE TACK WELDED AT SHOP AND SENT AS A SINGLE DESPATCHABLE UNIT,
2,W.O NO & DU NO ARE TO BE MARKED IN BOTH THE CLAMP PLATE AS WELL AS IN BOTH THE BOXES BEFORE DESPATCH.
3,REQUIRED SURFACE FINISH IS
a , FOR HOLE: 6.3 μm
b, OTHER MACHINED SURFACE :12.5 μm

	04	STOPPER PLATE 12 x 250 x 314			SA387GR22CL2	C	7.39
							8
	03	BOX PLATE 2 25 x 148 x 1016			SA 515 Gr70	C	29.51
							4
	02	BOX PLATE 1 45 x 212 x 1016			SA 515 Gr70	C	76.087
							4
	01	CLAMP PLATE 40 x 728 x 3364			SA387GR91CL2	C	520.12
							2
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
				VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

TAG No.



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

	DRN
--	-----

NAME _____

SIGN

DATE _____

NO OF ITEMS

CHD

[illegible]

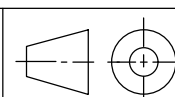
APPD

[illegible]

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DEPT.	
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GRADE OF UN TOL. DIM	
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	SCALE
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[illegible]

5)	REF TO ASSY / OLD DRG
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ITEM No.	
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CODE	
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C/M/F

TITLE

TRUNNION CLAMP
(PIPE OD 864)

CARD
CODE

DRAWING No.

REV
